



Woodbrook Phase 1

Foul Pumping Station and Rising Main Aeval

October 2019





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This document has 14 pages including the cover.

Document history

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Client signoff

| Client | Aeval |
|----------------------------|-------------------|
| Project | Woodbrook Phase 1 |
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1. Introduction

This report outlines the design requirements for the proposed Shanganagh / Woodbrook Local Area Plan (LAP) Pumping Station as set out within the Woodbrook – Shanganagh LAP 2017 - 2023.

Section 3.3.4 (ii) Foul Drainage Network states that;

The Old Conna/Woodbrook Water Supply and Drainage Schemes also include the provision of an improved and reinforced foul drainage network for the Bray-Shanganagh area which will enable the development of new development parcels, including Woodbrook-Shanganagh. In the interim, Irish Water is investigating the potential of utilising the existing local drainage network by facilitating local upgrades where feasible. A survey to ascertain the capacity of the existing pipework is currently being carried out to determine what scale, or if any, development could be facilitated utilising the existing network.

Through discussions with Irish Water, the Southern boundary of the proposed Woodbrook Development was identified as the preferred location for the proposed Pumping Station (PS). The proposed PS will cater for the entire Woodbrook – Shanganagh LAP lands.

The proposed PS will initially discharge to the existing St. Annes Park Housing Development to the North of Shanganagh Park via a proposed rising main. Upon completion of the final rising main by Irish Water, wastewater flows will then be transferred to the new rising main and pumped to Shanganagh Waste Water Treatment Plant (WWTP) for treatment.

The table below indicates the current number of proposed units within the Woodbrook – Shanganagh LAP lands.

| Solution | Source | Daily Production, m ³ | m³/PE/d | PE | Occupancy Rate | No. of Units |
|------------|---|-------------------------------------|---------------------|---------------------|-------------------|--------------|
| - | Reference | Atkins Technical | | - | W-TEC-800-01, | - |
| | | Note | Section 6.2.2 | | Section 6.2.1 | |
| | Woodbrook Development Phase 1 | - | - | - | - | 685 |
| Interim | Creche | 5.68 | 0.150 | 37.87 | 2.70 | 15.00 |
| iiiteiiiii | Shanganagh Park Development (by others) | - | - | - | - | 630 |
| | Shanganagh Crematorium, Sports Hall, Café (by others) | | | | | 50 |
| | Woodbrook Development Phase 2 | - | - | - | - | 803 |
| Permanent | Retail Units | 2.25 | 0.150 | 15.00 | 2.70 | 6.00 |
| | School (700 student assumed - by others) | 35.00 | 0.150 | 233.33 | 2.70 | 87.00 |
| | | | Total <u>Equi</u> | valent No. of Units | Interim | 1380 |
| | | | | | Permanent | 896 |
| | | | | | Total | 2276 |
| | | Total Popula | tion Equivalent for | Development (PE) | | 6146 |

As agreed with Irish Water and Dun Laoghaire Rathdown County Council a 20% uplift to residential unit numbers has been applied as headroom for potential increase in residential density in order to future-proof foul infrastructure investment. The table below outlines the figures used within the Hydraulic Calculations in Appendix A.

| Solution | Source | Daily Production, m ³ | m³/PE/d | PE | Occupancy Rate | No. of Units |
|-----------|---|-------------------------------------|---------------------------------|---------------------|--------------------------------|--------------|
| - | Reference | Atkins Technical Note | IW-TEC-800-01, Section 6.2.2 | - | W-TEC-800-01, Section 6.2.1 | - |
| | Woodbrook Development Phase 1 | - | - | - | - | 822 |
| Interim | Creche | 5.68 | 0.150 | 37.87 | 2.70 | 15.00 |
| III.e. | Shanganagh Park Development (by others) | - | - | - | - | 756 |
| | Shanganagh Crematorium, Sports Hall, Café (by others) | | | | | 50 |
| | Woodbrook Development Phase 2 | - | - | - | - | 964 |
| Permanent | Retail Units | 2.25 | 0.150 | 15.00 | 2.70 | 6.00 |
| | School (700 student assumed - by others) | 35.00 | 0.150 | 233.33 | 2.70 | 87.00 |
| | | | Total Equiv | valent No. of Units | Interim | 1643 |
| | | | | | Permanent | 1057 |
| | | | | | Total | 2700 |
| | | Total Popula | tion Equivalent for | Development (PE) | | 7289 |





2. Control Philosophy

2.1. Introduction

This pumping station has been designed as a wet well and dry valve chamber configuration with submersible pumps. The design includes an emergency storage tank to allow for response measures to be put in place in the event of power failure, pump failure and blockages.

In addition to these key components, the design includes an inlet chamber, flow meter chamber, surge vessel (requirement depends on results of THS) and kiosk for control panels. Where relevant, the design of these align with the minimum requirements outlined in Irish Water's Wastewater Infrastructure Standard Details 'IW-CDS-5030-01'.

The proposed pumping station is a reinforced concrete structure with a wet well and dry valve chamber configuration with submersible pumps and includes the following plant and equipment:

- Wet well including 3 No. submersible pumps;
- Rising main (175mmID SDR17 HDPE)
- Valve chamber:
- Emergency storage tank (732m³ minimum to allow for 24 hours emergency storage for the Interim solution and a minimum of 6 hours emergency storage for the Permanent solution);
- Inlet chamber (including penstock);
- Flow meter chamber;
- Surge vessel (requirement dependent on results of a Transient Hydraulic Study);
- Kiosk structures for control panels (final external finish details to be agreed)
- Hardstanding for vehicle access / turning;
- Screened Emergency overflow with Mechanical Self-cleaning screens and baffle plates to the proposed surface water drainage network prior to discharge to the Rathmichael / Crinkeen stream.
- Dosing Control Unit
- Odour Control Unit

Due to Site constraints the Emergency Storage tank length to breath ratio has been increased from 3:1 to 5:1.

A Flood Risk Assessment for the entire development site, including the location of the pumping station has been undertaken and is included within the planning application package (Atkins Document Reference 5154251DG0003).

2.2. Philosophy

The foul pumps in the Woodbrook Pumping Station shall start based on levels in the wet well. The pumps shall operate in a duty/assist/stand-by arrangement for the interim solution and duty/duty/stand-by arrangement for permanent solutions. Ultrasonic level transmitters in the wet well shall control the operation of the pumps.

Submersible pumps have variable speed drives for efficient operation. The foul sewage pump sump has been sized to operate for both interim solution (4436 PE) and permanent solution (7289 PE)





flows, with a similar number of pump starts per hour and the same pump cut-out level, but higher pump cut-in level for the permanent solution.

The pumps will be arranged to operate based on the following configuration:

Interim

- Pump 1 (D): 23.87 l/s
- Pump 2 (A): At set speed via variable speed drive to achieve self-cleansing velocity.
- Pump 3 (S): Standby

Permanent

- Pump 1 (D): 32.90 l/s
- Pump 2 (D): 32.90 l/s
- Pump 3 (S): Standby

Pumps shall be capable of automatic ramp up with increasing inflow.

Fixed flow rate set point / level control (PID loop functionality) - It shall be possible to select a fixed flowrate at which the pumps will operate depending on the wet well level. The flowrate shall remain constant by varying the speed of the pumps depending on the wet well level. The rate of change for the variable speed drive shall not be permitted to exceed 1 Hz per minute to avoid hunting during the fixed speed cycle - If the foul wet well level rises to Duty 2 level due to peak inflow, the pumps shall ramp up to meet the demand including:

- Option to change set points.
- Snore cycle for cleaning wet well.
- Variable start/stop levels to prevent build-up of grease on wet well walls.

Ramp up and ramp down times for the new pumps are in accordance with the pump and drive manufacturers recommendations. Variable speed drives shall be installed with anti-ragging software functionality. The pumps shall operate on an automatic cyclical duty rotation through the PLC to provide even operation hours per pump.

A SWO Event Duration Monitor will be installed remotely at the existing St Anne's combined sewer to inhibit Woodbrook PS during surcharge events. This remote monitor will relay information via wireless communication. During this period all flows into Woodbrook PS will be diverted to the emergency storage tank.

In the event of power failure prevision has been made for portable generator and emergency connection from the MCC.

2.3. Design Specification

In accordance with the RAM-SPEC-500-001, Section 5.2 (Two Pump Sewage Pumping Station (SPS)) the pumping station will have seven primary alarm signals namely:

- 1. Pump trip / fail (auto-changeover);
- High-high level;
- 3. Low-low level;
- 4. Level sensor fault;
- 5. Emergency stop operated;
- 6. Motor temperature;
- 7. Flowmeter fault.

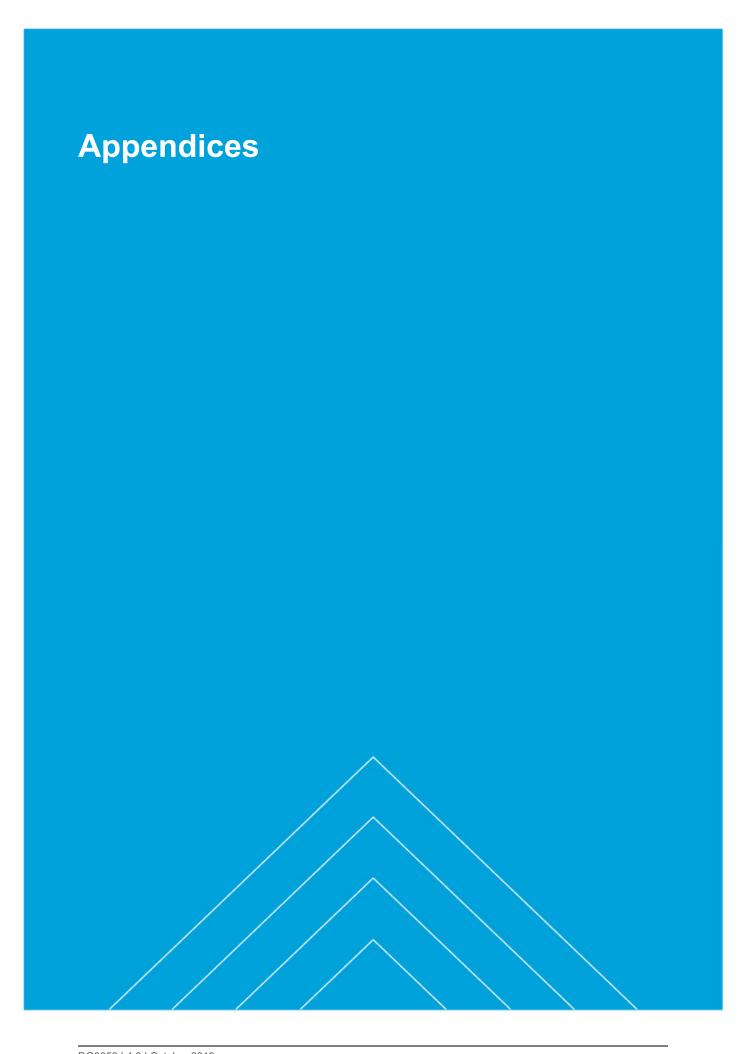




The signals will be logged on a site-based PLC which will alarm and notify both the IW and DLRCC operating systems through approved methods. Interlocks will ensure that forward feed flow is inhibited when a critical alarm is activated.

2.4. Pump Selection

A preliminary pump curve was selected for the specimen design based on the design parameters available at the time. The pumping station is designed, and the pumps selected in accordance with Irish Water specification 'IW-TEC-800-02 – Wastewater Pumping Stations & Rising Mains'.







Appendix A. Hydraulic Calculations

Pumping Station Design Calculations - Pumps & Pressure Pipelines

Pumping Station - Sewer Network Collection

d

Calculated
Designer Chosen

Employer or Standard Specified

| | <u>Parameter</u> | Reference | <u>Unit</u> | <u>Interim</u> | <u>Permanent</u> | Comments | | | |
|---|---|-----------------------------------|-------------|----------------|------------------|------------------------------|----------------|-----------------|----------------|
| | 1.0 - Hydraulic Load Assessment | | | | | | | | |
| | 1.1 - Population equivalent | | | | | | | | |
| d | Number of units | | - | 1643 | 2700 | | | | |
| d | Total area of development | | ha | 14.47 | 14.47 | Red line boundary | | | |
| d | Type of development | | - | Residential | Residential | | | | |
| s | Residential occupancy rate | IW-TEC-800-01, Section 6.2.1 | - | 2.7 | 2.7 | PE = No. of households x 2.7 | | | |
| С | Population equivalent [P] | | PE | 4436.1 | 7288.92 | | | | |
| _ | 1.2 - Design Flows | | | | | | | | |
| s | Water consumption per capita [G] | IW-TEC-800-01, Section 6.2.2 | I/d | 150 | 150 | | | | |
| s | Peaking factor domestic [Pf _{Dom}] | IW-TEC-800-01, Section 6.2.5 | - | 3 | 2.5 | PE dependant | | | |
| С | Domestic flow | | I/d | 665415 | 1093338 | | | | |
| С | Peaked domestic flow | | I/d | 1996245 | 2733345 | | | | |
| С | Peak domestic flow | | I/s | 23.10 | 31.64 | | | | |
| С | Commercial & industrial dry weather flow | Section 6.2.6 | l/s | 0 | 0 | | | | |
| s | Commercial peaking factor | Section 6.2.7 | - | 0 | 0 | | | | |
| С | Peaked commercial & industrial flow | | l/s | 0 | 0 | | | | |
| s | Infiltration allowance (new property or new industrial) | IW-TEC-800-01, Section 6.2.4 | - | 10% | 10% | Review %age with client | | | |
| С | Infiltration [I] | IW-TEC-800-01, Section 6.2.4 | I/d | 66542 | 109334 | | | | |
| С | Infiltration [I] | | l/s | 0.77 | 1.27 | | | | |
| С | Dry weather flow [DWF] | | l/s | 8.47 | 13.92 | | | | |
| С | Dry weather flow [DWF] | | m3/d | 731.96 | 1202.67 | | Future | Storm Storage | (FA) |
| С | Formula A | IW-TEC-800-01, Section 6.2.10.2.1 | l/s | 77.53 | 127.39 | | Formula A (2h) | 917.19 | m ³ |
| С | Design foul flow | | l/s | 23.87 | 32.90 | Selected design flow rate | PFF | 236.89 | m ³ |
| | | | | | | | Storm volume | 680.30 | m ³ |
| _ | 1.3 Misconnections and Future Flows | | | | | | | | |
| s | Misconnection allowance [SW] | | - | 3% | 3% | | | | |
| С | Misconnection allowance [SW] (2 year) | | I/s | 19.21 | 19.21 | | | connection Stor | - |
| С | Misconnection allowance [SW] (5 year) | | l/s | 24.62 | 24.62 | | M'connection | 548.30 | m ³ |
| С | Misconnection allowance [SW] (30 year) | | l/s | 36.04 | 36.04 | | PFF | 259.51 | m ³ |
| С | Design flow (2yr) | | l/s | 43.09 | 52.11 | | Storm volume | 288.79 | m ³ |
| С | Design flow (30yr) | | l/s | 59.92 | 68.94 | | | | |
| С | Design flow (2yr) +20% CC | IW-TEC-800-13, Section 8.2 | l/s | 46.93 | 55.96 | | | | |
| С | Design flow (30yr) + 20% CC | IW-TEC-800-13, Section 8.2 | l/s | 67.13 | 76.15 | | | | |
| s | Design return period against surcharge | IW-TEC-800-01, Section 5.4 | - | 2.00 | 2.00 | | | | |
| s | Design return period against Internal flooding | IW-TEC-800-01, Section 5.4 | - | 30.00 | 30.00 | | | | |

2.0 - Pumping Station Sizing and Geometry

| | 2.1 - Rising Main Details | | | | | | | |
|-----------------|--|-------------------------------|----------------|-------------------|-------------------|--|------|------------------------|
| d | Length | | m | 1830 | 3150 | Approximate value, subject to detailed design | | |
| d | Nominal bore (internal diameter) | | m | 0.175 | 0.175 | 200mm SDR17 HDPE | | |
| d | Invert at discharge point | | mOD | 30.000 | 30.000 | Common high point, review topo when available | | |
| d | Residual head at discharge point | | m | 0.50 | 0.50 | | | |
| d d d c s | Flow velocity | IW-TEC-800-02, Section 11.2.2 | m/s | 0.99 | 1.37 | Typically, 0.75 to 1.8 m/second | | |
| s | Anticipated Colebrook-White roughness coefficient, \mathbf{k}_{s} | IW-TEC-800-02, Section 11.2.1 | mm | 0.15 | 0.3 | < 1.1 m/s, 0.3mm and > 1.1 m/s 0.15mm | | |
| | | | | | | | | |
| | 2.2a - Wet Well: Sizing and Geometry | | | _ | | | | |
| d | number of pumps, n | | - | 1 | 1 | Phase 2, duty/duty/standby | | |
| С | pump capacity, Q | | L/s | 23.87 | 32.90 | | | |
| s | pump cycles, N _{max} | IW-TEC-800-02, Section 7.12 | 1/hr | 10 | 10 | Typically, 8 to 12 | | |
| С | pump cycle time, T _{min} | | sec | 360 | 360 | | | Phase 1 |
| С | volume of operating band, V _{min} | | m ³ | 2.15 | 2.96 | V_{min} + (n-1) x Δ H x S, (Δ H taken as 0.2) | D | S |
| d | sump length | | m | 3.00 | 3.00 | | 1.5m | 1.5m |
| d | sump width | | m | 2.00 | 2.00 | | | Wet Well Configuration |
| С | sump area | | m ² | 6.00 | 6.00 | | | |
| s | depth of nominal operating band | IW-TEC-800-02, Section 7.12 | m | 0.358 | 0.494 | > 150mm | | Phase 2 |
| d | ground level at pumping station | | mOD | 22.000 | 22.000 | | D | S |
| d | inlet invert level | | mOD | 21.000 | 21.000 | Assumed 1m IL below GL | 1.5m | 1.5m |
| С | free fall from inlet to pump cut-in, ΔH | | m | 2.31 | 2.18 | Very deep!! | | Wet Well Configuration |
| С | free fall from inlet invert to pump cut-out | | m | 2.67 | 2.67 | | | |
| d | liquid level at duty cut-out (LWL) | | mOD | 18.330 | 18.330 | Same cut-out levels for both phases | | |
| С | liquid level at duty cut-in (HWL) | | mOD | 18.688 | 18.824 | Different cut-in levels for both phases | | |
| d | pump sump floor level | | mOD | 17.730 | 17.730 | Sump depth = GL - sump floor level | | |
| | liquid depth at duty cut-out (LWL) | | m | 0.60 | 0.60 | | | |
| | | | | | | | | |
| | 2.2b - Wet Well: Emergency Storage Capacity | | 2 | | | | | |
| С | Emergency storage capacity at DWF | | m ³ | 731.96 | 731.96 | Greater of 24 hrs DWF interim & 6 hrs DWF permanent | | |
| | 2.2c - Sizing and Geometry of Emergency Storage Tank | | | | | | | |
| d | Selected depth of emergency storage tank | | m | 3.5 | 3.5 | | | |
| С | Total area of emergency storage tank | | m ² | 209 | 209 | | | |
| d | Number of emergency storage tanks, selected | | - | 1.00 | 1.00 | | | |
| С | Area of individual emergency storage tank | | m ² | 209 | 209 | | | |
| s | Length to breadth ratio | | - | 5.00 | 5.00 | | | |
| C | Width of each tank | | m | 6.50 | 6.50 | | | |
| С | Length of each tank | | m | 32.50 | 32.50 | | | |
| d c d c s c c c | Total working volume check (< 500m³) | | - | Planning Required | Planning Required | Only accounts for working volume | | |
| | | | | | | | | |

| a | 2.3a - Rising Main - Friction Losses - Pipe Pipe material | _ | HDPE | HDPE | |
|-----------------|--|-------------------|----------------------|----------------------|---|
| a a | • | L/s | | | |
| d | Pump capacity | | 23.9 0.0239 | 32.9 0.0329 | |
| С | Pump capacity | m ³ /s | | | |
| d c c | Length of pipe | m | 1830 | 3150 | |
| a | Diameter of pipe, internal | mm | 175 | 175 | |
| С | Diameter of pipe, internal | m ° | 0.175 | 0.175 | |
| С | Pipe cross sectional area | m² | 0.024 | 0.024 | |
| С | Fluid velocity | m/s | 0.994 | 1.369 | |
| d | Kinematic viscosity of the fluid at the operating temperature | m ² /s | 0.000001519 | 0.000001519 | |
| d | Colebrook-White roughness coefficient | mm | 0.15 | 0.3 | < 1.1 m/s, 0.3mm and > 1.1 m/s 0.15mm |
| С | Reynolds number | - | 114420 | 157680 | |
| С | Darcy friction factor, initial guess (from Barr explicit equation) | - | 0.018 | 0.017 | |
| С | CW, first term (fluid friction against wall) | - | 0.00023179 | 0.00046359 | |
| С | CW, second term (fluid's internal friction) | - | 0.00014920 | 0.00010321 | |
| d | Darcy friction factor | - | 0.021618403 | 0.023786559 | |
| С | 1/(f ^{0.5}) | - | 6.801242 | 6.483868 | |
| С | -2log ₁₀ (CWT1 + CWT2) | - | 6.838175 | 6.493144 | |
| С | Imbalance of terms | - | -0.036933 | -0.009275 | Needs to be zero, goal seek agaist darcy |
| С | Comparative Hazen-Williams, C, for Darcy-Weisbach, f | - | 131 | 122 | |
| C C C C C C C C | Head loss due to friction | mH_2O | 11.385 | 40.949 | |
| | | | | | |
| | 2.3b - Rising Main - Friction Losses - Fittings & Valves | | | | |
| d | Pump discharge main diameter | m | 0.175 | 0.175 | |
| С | Pipe cross sectional area | m^2 | 0.024 | 0.024 | |
| С | Fluid velocity | m/s | 0.994 | 1.369 | |
| С | Fitting resistance coefficients, sum of total | - | 0.90 | 0.90 | |
| d | 90 degree bend | - | 0.18 | 0.18 | Assumed |
| d | 45 degree bend | - | 0.18 | 0.18 | Assumed |
| d | 45 degree bend | - | 0.18 | 0.18 | Assumed |
| d | 90 degree bend | - | 0.18 | 0.18 | Assumed |
| d | 90 degree bend | - | 0.18 | 0.18 | Assumed |
| d | Head loss due to friction, discharge fittings and valve | mH ₂ O | 0.045 | 0.086 | |
| | | | | | |
| | 2.4 - Pump Details & Requirements | | | | |
| d | Pump media | - | Raw Municipal Sewage | Raw Municipal Sewage | |
| С | Static head, max | mH ₂ O | 11.670 | 11.670 | |
| c | Dynamic head, max | mH₂O | 11.430 | 41.035 | Calculated in background |
| | Engineers allowance | mH₂O | 5.000 | 5.000 | |
| С | Total head | mH₂O | 28.100 | 57.705 | If > 55m, wet well / dry well arrangement |
| С | Flow, max | L/s | 23.87 | 32.90 | |
| c c | Overall pumped head is greater than 55m | - | No | Yes | |
| | | | | | |
| | 2.5 - Estimated Power | | | | |
| d | Unit weight of fluid | kN/L | 0.0098 | 0.0098 | |
| d C | Pump power, absorbed | kWhr | 6.57 | 18.61 | NOTE: This is the individual power, not total power |
| d | Overall efficiency | % | 57.3 | 55.9 | Dependant on selected pump |
| С | Pump individual power, rated | kWhr | 11.48 | 33.28 | If > 100kWh, wet well / dry well arrangement |
| _ | | | | | |





Appendix B. Pump Curve

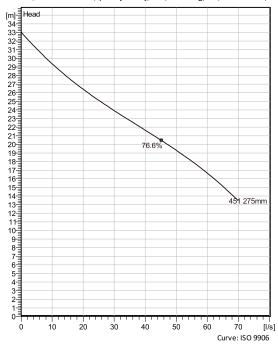
Patented self cleaning semi-open channel impeller, ideal for pumping in most waste water applications. Possible to be upgraded with Guide-pin® for even better clogging resistance. Modular based design with high adaptation grade.



Technical specification



Curves according to: Water, pure [100%], 4 °C, 999.9 kg/m³, 1.569 mm²/s



Configuration

Motor number

Installation type

N3153.800 21-15-4AS-W IE3 10KW

P - Semi permanent, Wet

Impeller diameter 275 mm Discharge diameter 100 mm

Pump information

Impeller diameter

275 mm

Materials Impeller

Discharge diameter

100 mm

Inlet diameter

100 mm

Maximum operating speed

1500 rpm

Number of blades

2

Impeller Grey cast iron

Project Created by Last update
Block Created on 8/7/2019

Technical specification



Starts per hour max.

Motor - General

Motor number Phases N3153.800 21-15-4AS-W IE3 10KW

Approval Number of poles No

Frequency Rated voltage 230 V

Rated speed Rated power 1500 rpm 10 kW

Rated current Stator variant 28 A

Insulation class Type of Duty

Motor - Technical

Power factor - 1/1 Load

Power factor - 3/4 Load

Power factor - 1/2 Load

0.98

Motor efficiency - 1/1 Load

91.8 %

Motor efficiency - 3/4 Load

92.2 %

Motor efficiency - 1/2 Load

92.3 %

Total moment of inertia $0.091 \ kg \ m^2$

Starting current, direct starting

Starting current, star-delta

60.3 A

Project Created by Last update 8/7/2019 Block Created on

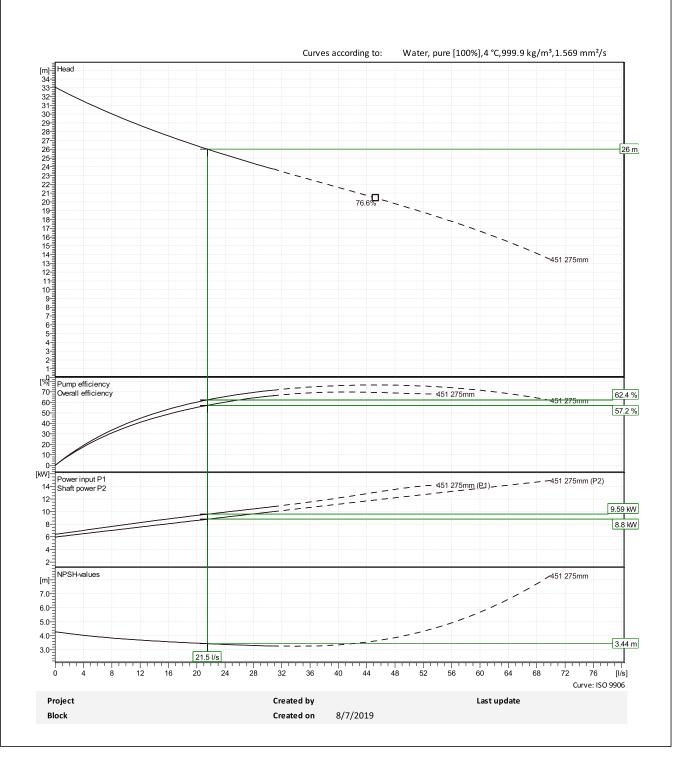
Performance curve

Duty point

 Flow
 Head

 21.5 l/s
 26 m

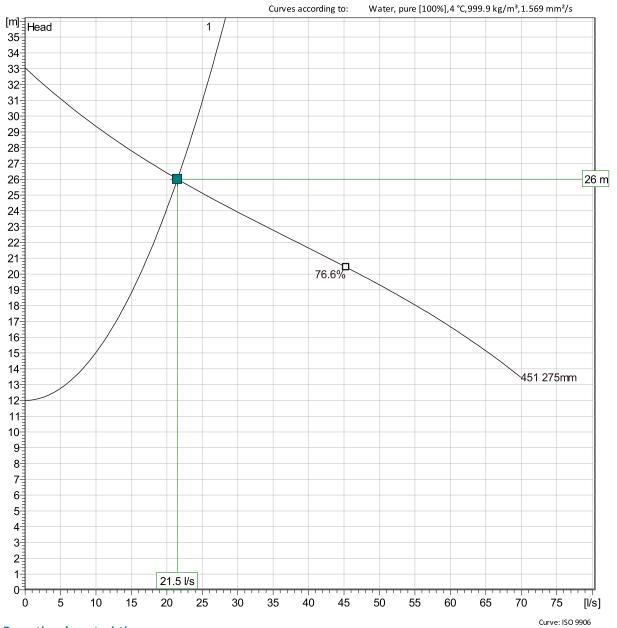




Duty Analysis



a **xylem** brand



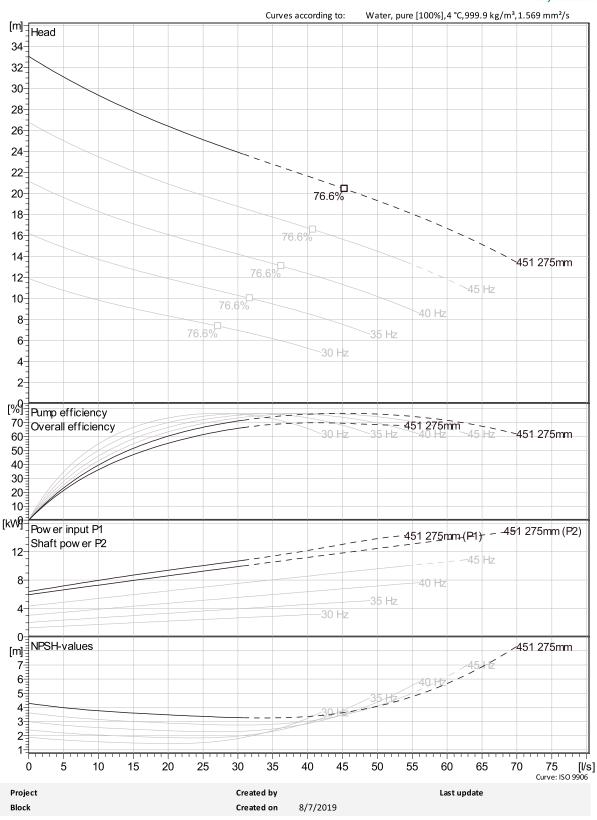
| 0 | pera | ting | char | acter | istics |
|---|------|------|------|-------|--------|
| | | | | | |

| Pumps/Systems | Flow | Head | Shaft power | Flow | Head | Shaft power | Hydr.eff. | Specific energy | NPSHr |
|---------------|----------|------|-------------|----------|------|-------------|-----------|-----------------|--------|
| 1 | 21.5 l/s | 26 m | 8.8 kW | 21.5 l/s | 26 m | 8.8 kW | 62.4 % | 0.124 kWh/m³ | 3.44 m |

| Project | Created by | Last update | |
|---------|------------|-------------|--|
| Block | Created on | 8/7/2019 | |

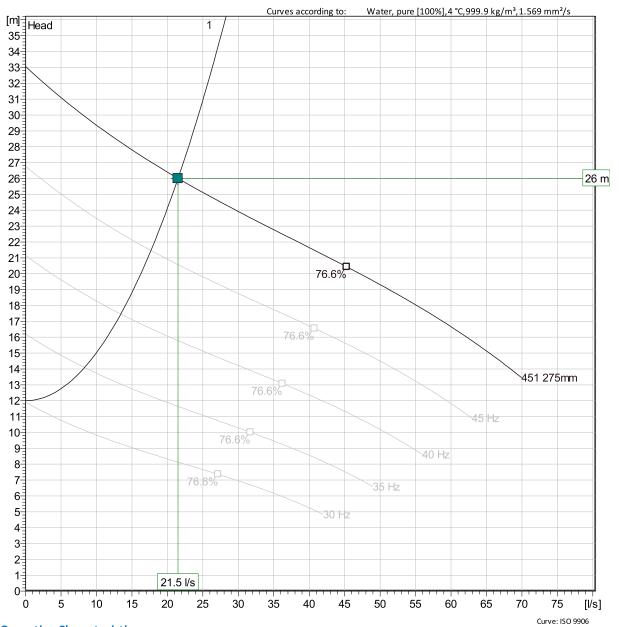
VFD Curve





VFD Analysis





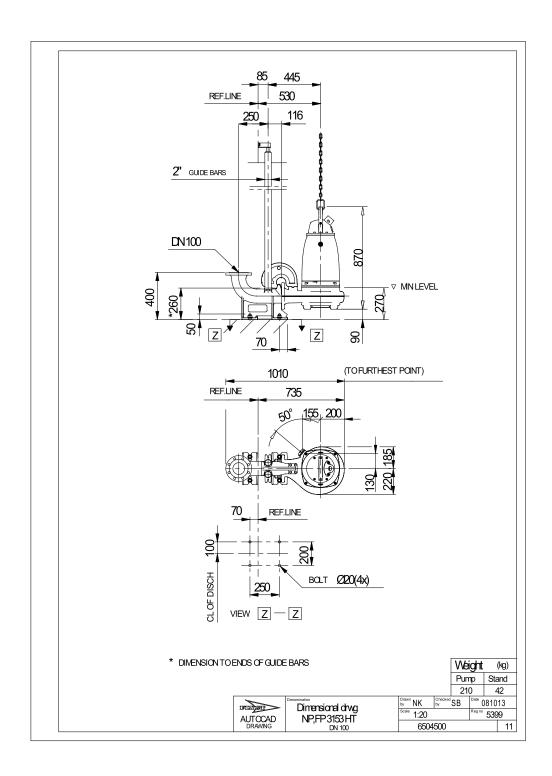
Operating Characteristics

| Pu | mps/Syster | ns Frequency | Flow | Head | Shaft power | Flow | Head | Shaft power | Hydr.eff. | Specific energy | NPSHr |
|----|------------|--------------|----------|--------|-------------|----------|--------|-------------|-----------|-----------------|--------|
| | 1 | 50 Hz | 21.5 l/s | 26 m | 8.8 kW | 21.5 l/s | 26 m | 8.8 kW | 62.4 % | 0.124 kWh/m | 3.44 m |
| | 1 | 45 Hz | 17.7 l/s | 21.5 m | 6.24 kW | 17.7 l/s | 21.5 m | 6.24 kW | 59.7 % | 0.105 kWh/m | 2.94 m |
| | 1 | 40 Hz | 13.4 l/s | 17.5 m | 4.19 kW | 13.4 l/s | 17.5 m | 4.19 kW | 54.9 % | 0.0921 kWh/m | 2.49 m |
| | 1 | 35 Hz | 8.31 l/s | 14.1 m | 2.58 kW | 8.31 l/s | 14.1 m | 2.58 kW | 44.4 % | 0.0979 kWh/m | 2.09 m |
| | 1 | 30 Hz | | | | | | | | | |

| Project | Created by | Las | t update |
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| Block | Created on | 8/7/2019 | |

Dimensional drawing





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| Block | Created on | 8/7/2019 | |

Patented self cleaning semi-open channel impeller, ideal for pumping in most waste water applications. Possible to be upgraded with Guide-pin® for even better clogging resistance. Modular based design with high $adaptation\ grade.$

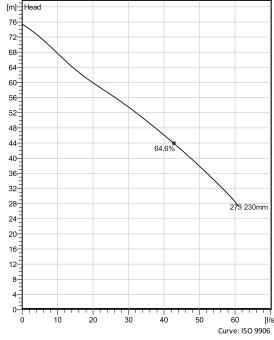


Technical specification



[m]-Head 76-72-

Water, pure [100%],4 °C,999.9 kg/m³,1.569 mm²/s



Configuration

Installation type

N3202.820 30-40-2KE-W IE3 32KW

P - Semi permanent, Wet

Impeller diameter

Discharge diameter 100 mm

230 mm

Pump information

Impeller diameter

230 mm

Impeller Hard-Iron

Materials

Curves according to:

Discharge diameter

100 mm

Inlet diameter

Maximum operating speed

2945 rpm

Number of blades

Project Created by Last update Block Created on 8/7/2019

Technical specification



Motor - General

Motor number Phases N3202.820 30-40-2KE-W IE3 32KW 3~

Approval No

Frequency Rated voltage 50 Hz 380 V

Rated speed 2945 rpm

Rated current 55 A

Insulation class

Stator variant

Stator variant

Rated power

32 kW

Type of Duty

Starts per hour max.

Motor - Technical

Power factor - 1/1 Load

93.5 %

Power factor - 3/4 Load

Power factor - 1/2 Load

0.92

Block

Motor efficiency - 1/1 Load

Motor efficiency - 3/4 Load

Number of poles

Motor efficiency - 1/2 Load

94.7 %

94.4 %

Total moment of inertia 0.232 kg m²

Starting current, direct starting

330 A

Starting current, star-delta

110 A

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Created on

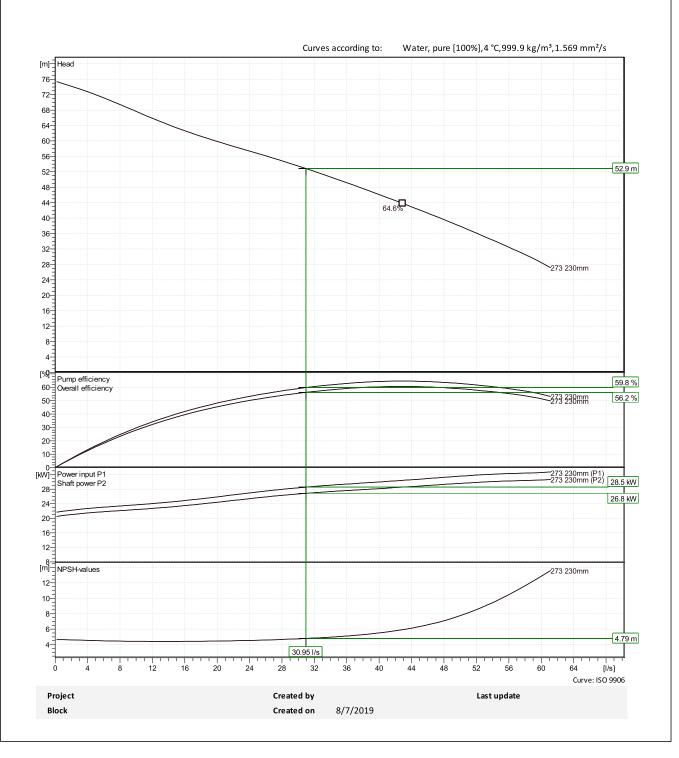
8/7/2019

Performance curve

Duty point

Flow Head 30.9 l/s 52.9 m

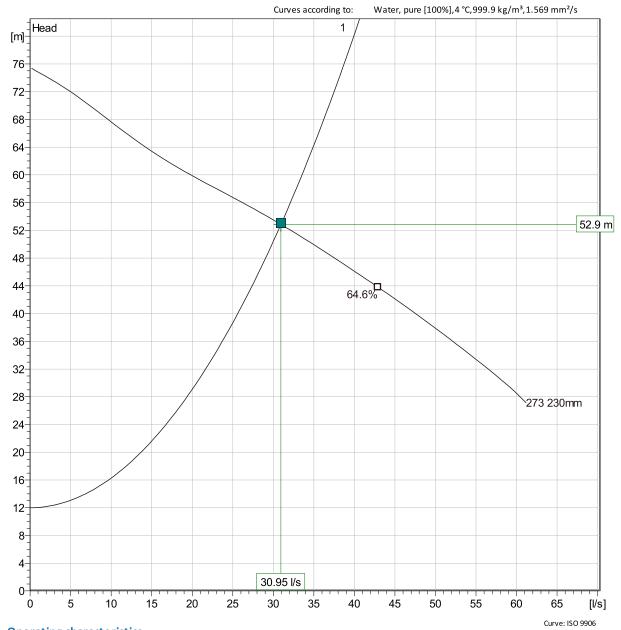




Duty Analysis







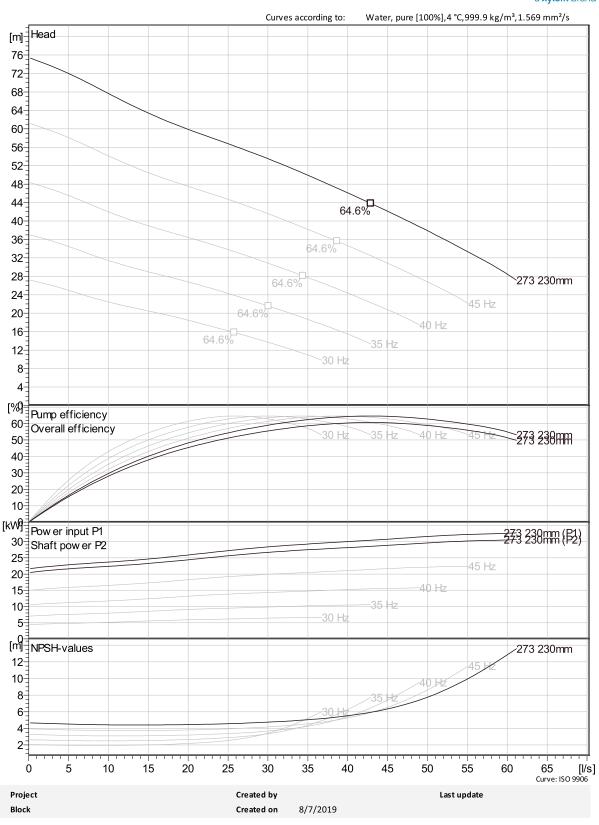
Operating characteristics

| Pumps/Systems | Flow | Head | Shaft power | Flow | Head | Shaft power | Hydr.eff. | Specific energy | NPSHr |
|---------------|----------|--------|-------------|----------|--------|-------------|-----------|--------------------------|--------|
| 1 | 30.9 l/s | 52.9 m | 26.8 kW | 30.9 l/s | 52.9 m | 26.8 kW | 59.8 % | 0.256 kWh/m ³ | 4.79 m |

| Project | Created by | | Last update |
|---------|------------|----------|-------------|
| Block | Created on | 8/7/2019 | |

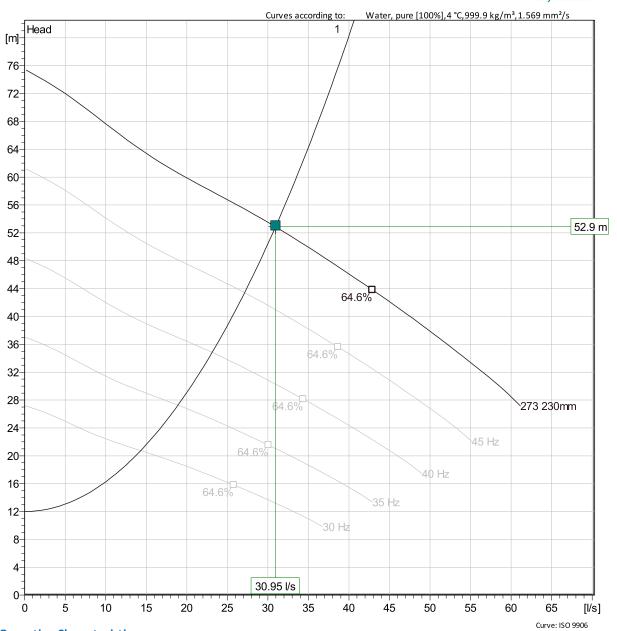
VFD Curve





VFD Analysis





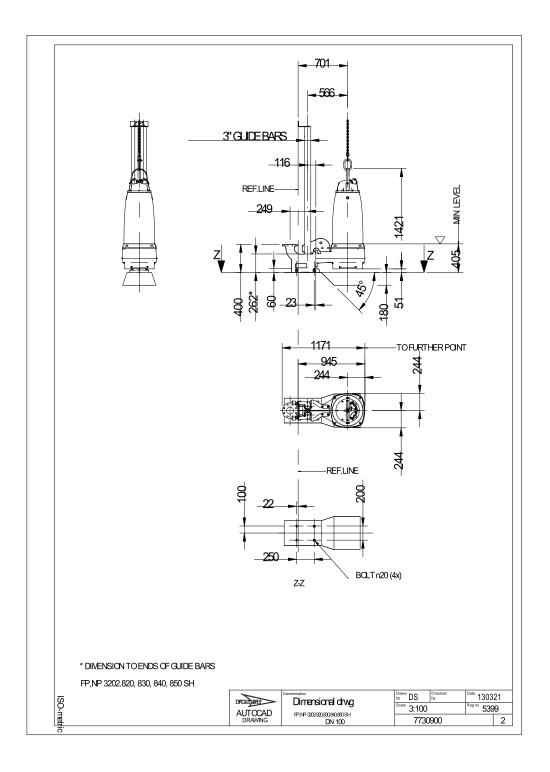
Operating Characteristics

| Pui | mps/Syster | ns Frequency | Flow | Head | Shaft power | Flow | Head | Shaft power | Hydr.eff. | Specific energy | NPSHr |
|-----|------------|--------------|----------|--------|-------------|----------|--------|-------------|-----------|-----------------|--------|
| | 1 | 50 Hz | 30.9 l/s | 52.9 m | 26.8 kW | 30.9 l/s | 52.9 m | 26.8 kW | 59.8 % | 0.256 kWh/m | 4.79 m |
| | 1 | 45 Hz | 27.1 l/s | 43.4 m | 19.5 kW | 27.1 l/s | 43.4 m | 19.5 kW | 59.1 % | 0.211 kWh/m | 4.03 m |
| | 1 | 40 Hz | 23.1 l/s | 34.8 m | 13.6 kW | 23.1 l/s | 34.8 m | 13.6 kW | 58.1 % | 0.173 kWh/m | 3.3 m |
| | 1 | 35 Hz | 18.9 l/s | 27.3 m | 8.98 kW | 18.9 l/s | 27.3 m | 8.98 kW | 56.4 % | 0.141 kWh/m | 2.62 m |
| | 1 | 30 Hz | 14.3 l/s | 20.8 m | 5.5 kW | 14.3 l/s | 20.8 m | 5.5 kW | 53.1 % | 0.116 kWh/m | 2.01 m |

| Project | Created by | Last update | |
|---------|------------|-------------|--|
| Block | Created on | 8/7/2019 | |

Dimensional drawing



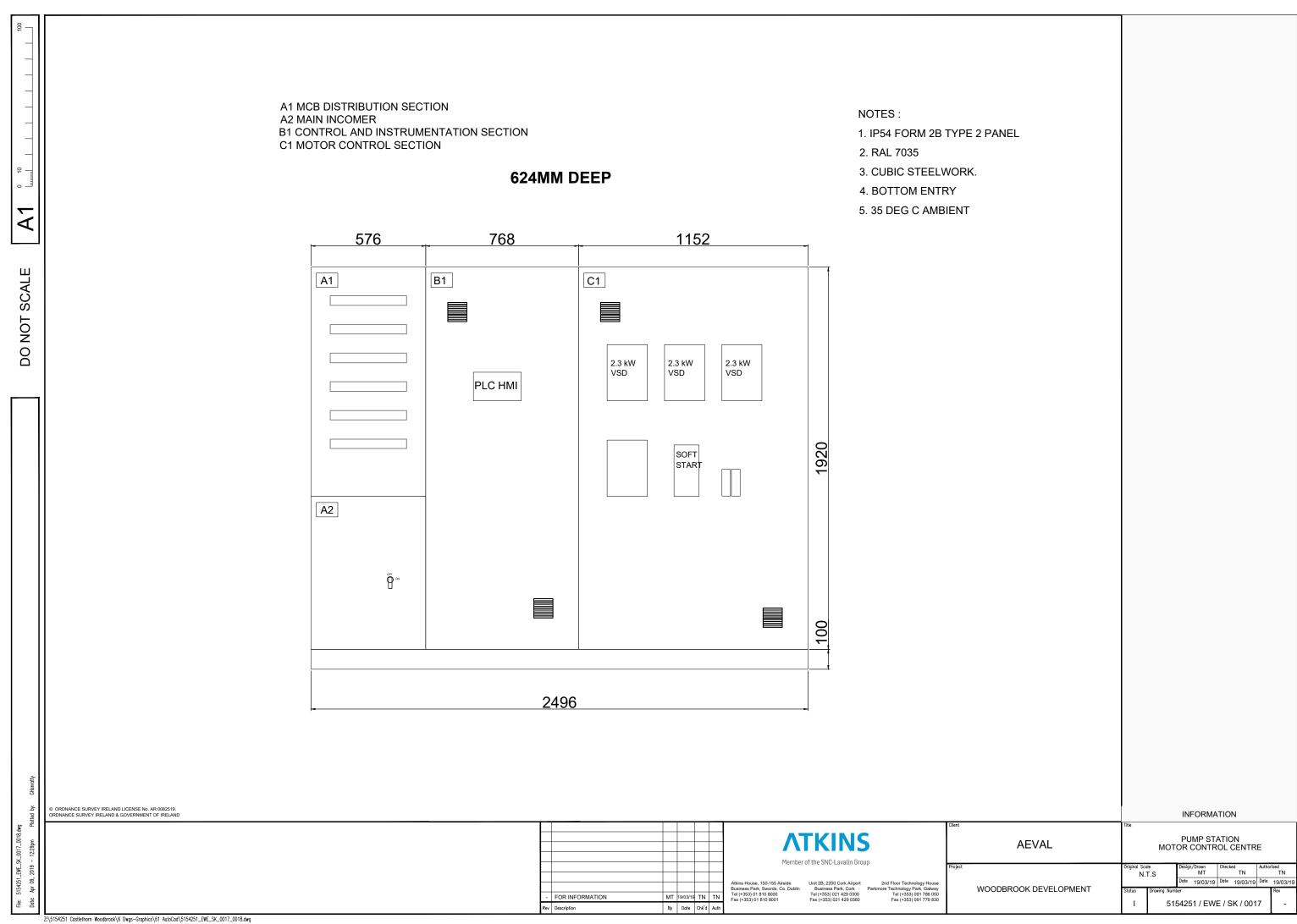


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| Block | Created on | 8/7/2019 | |





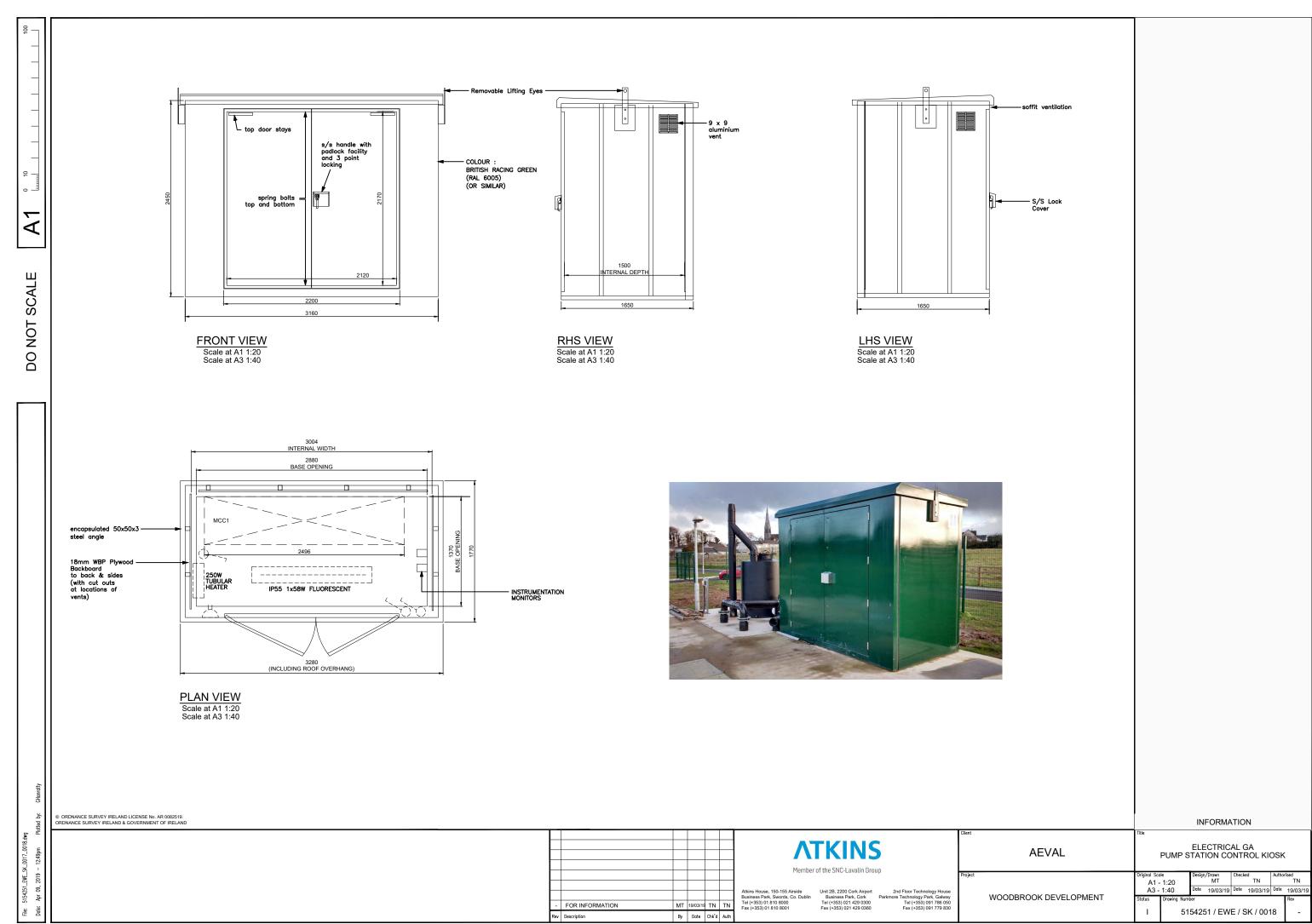
Appendix C. Control Panel







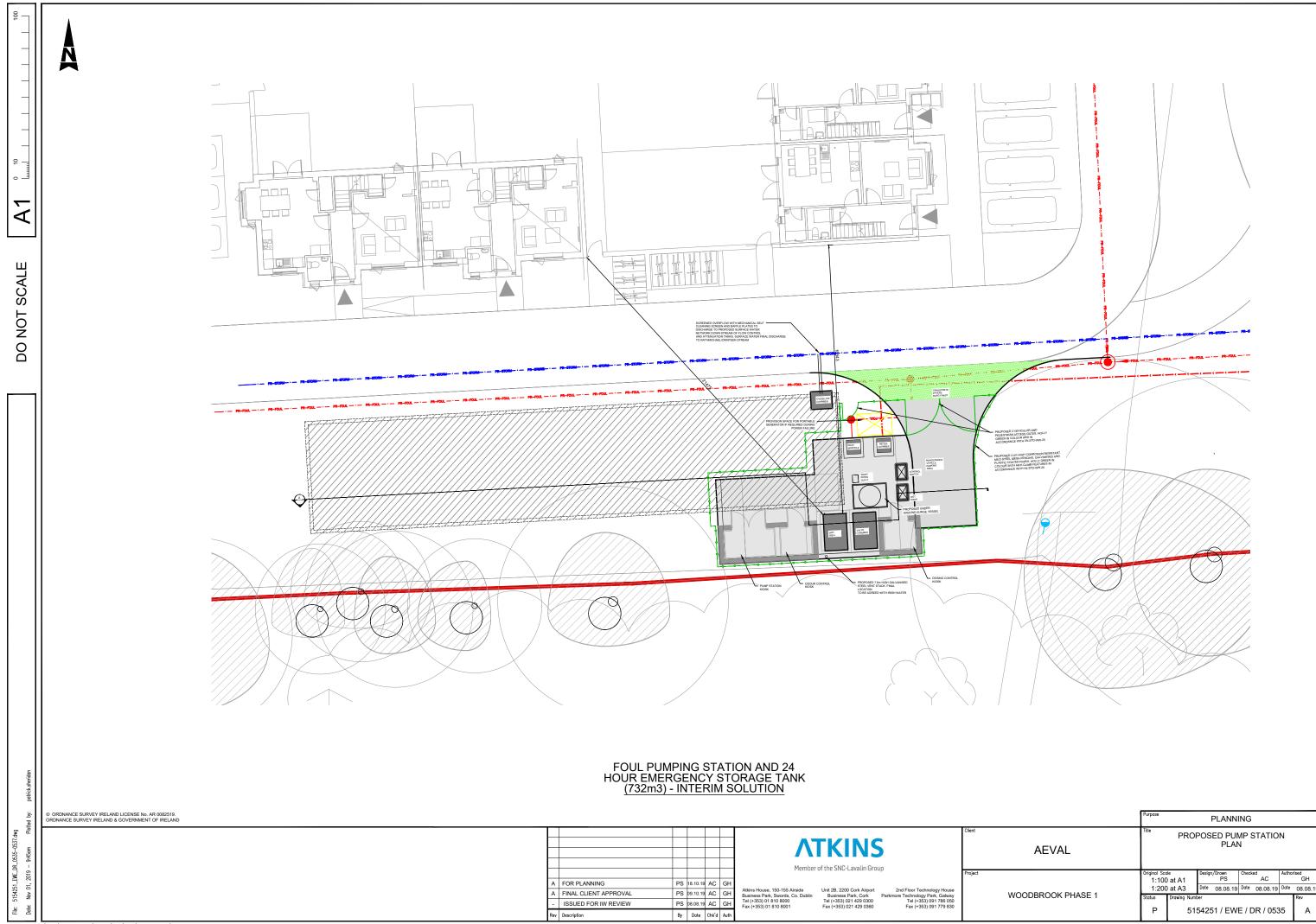
Appendix D. Control Kiosk

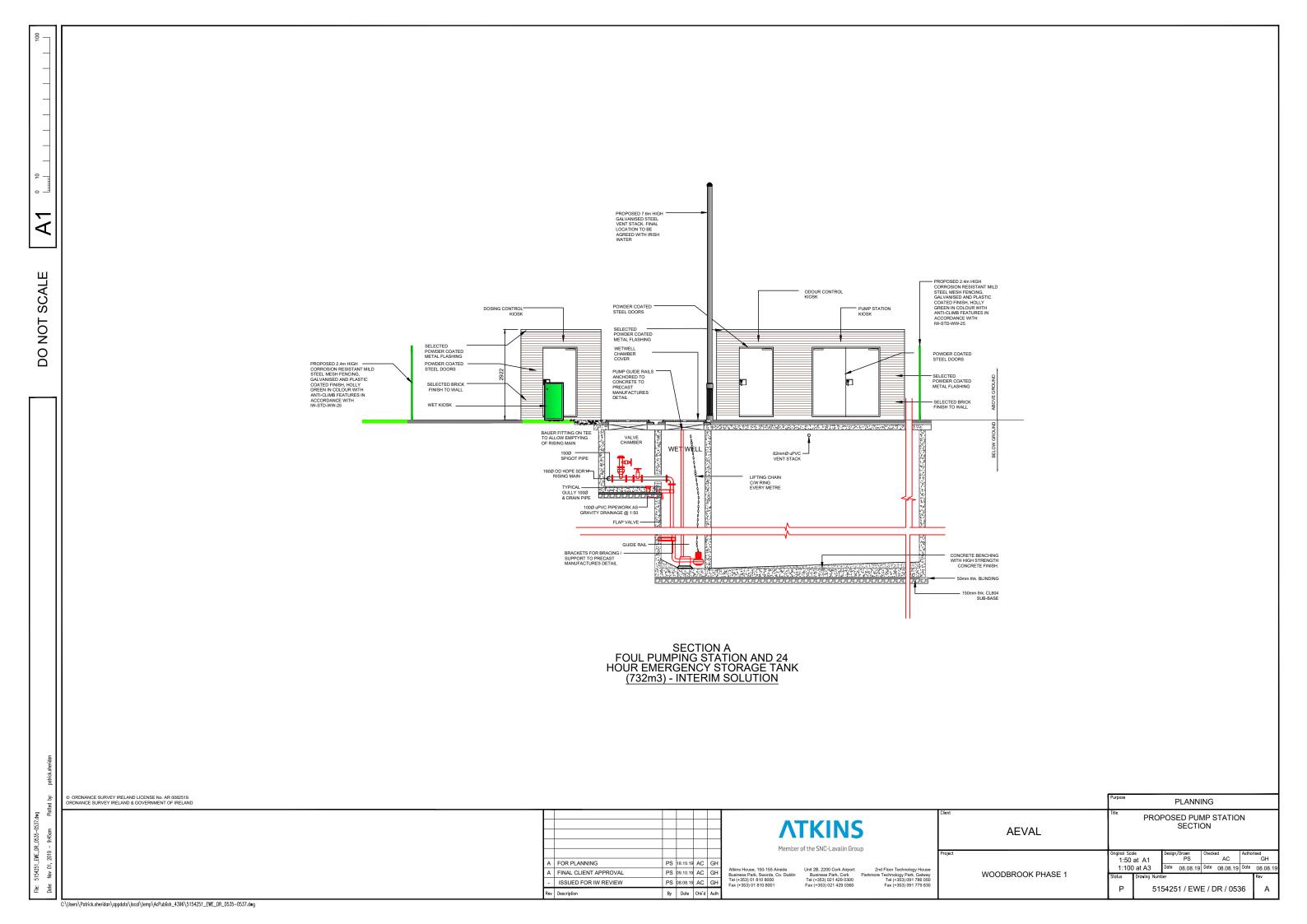


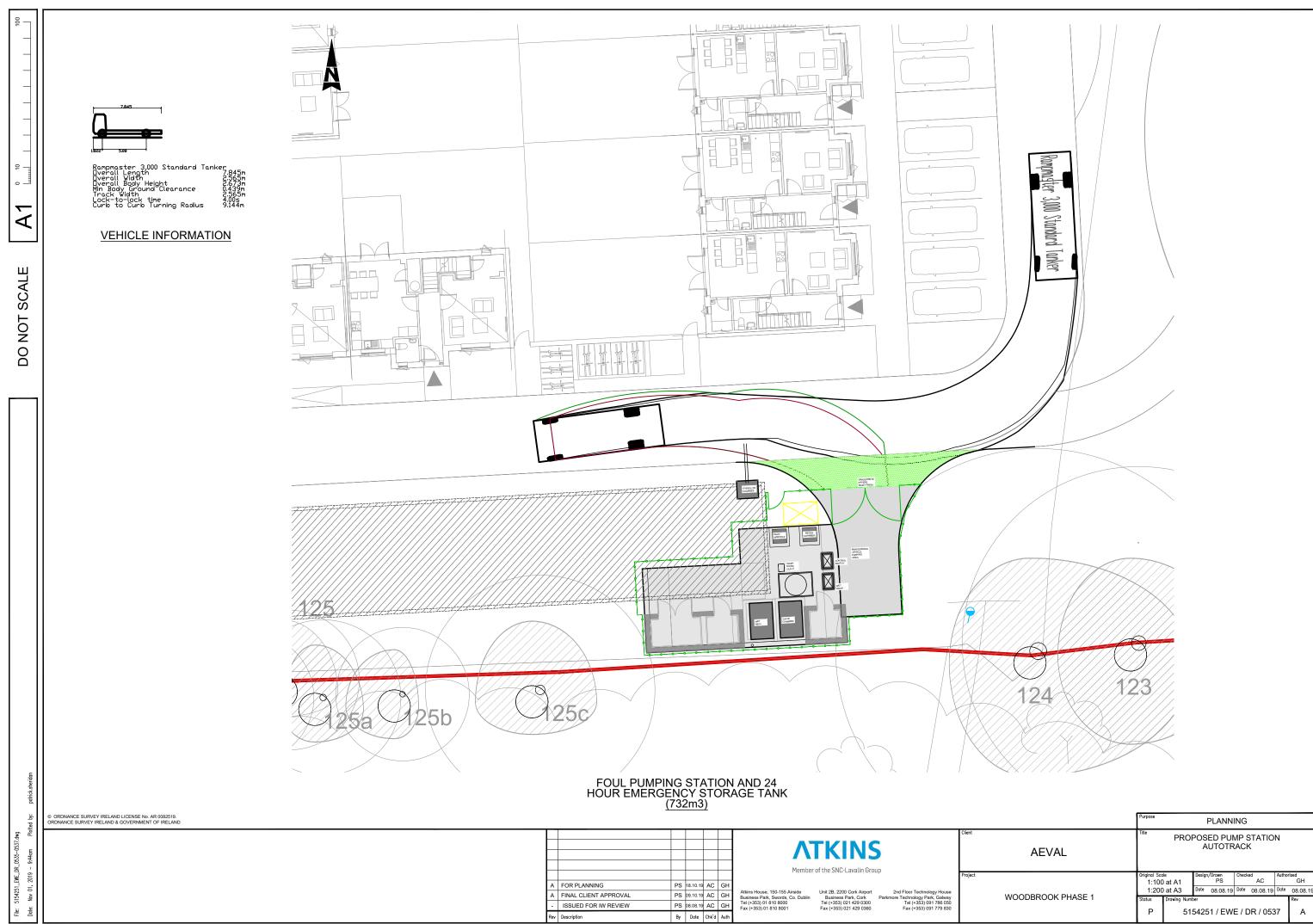


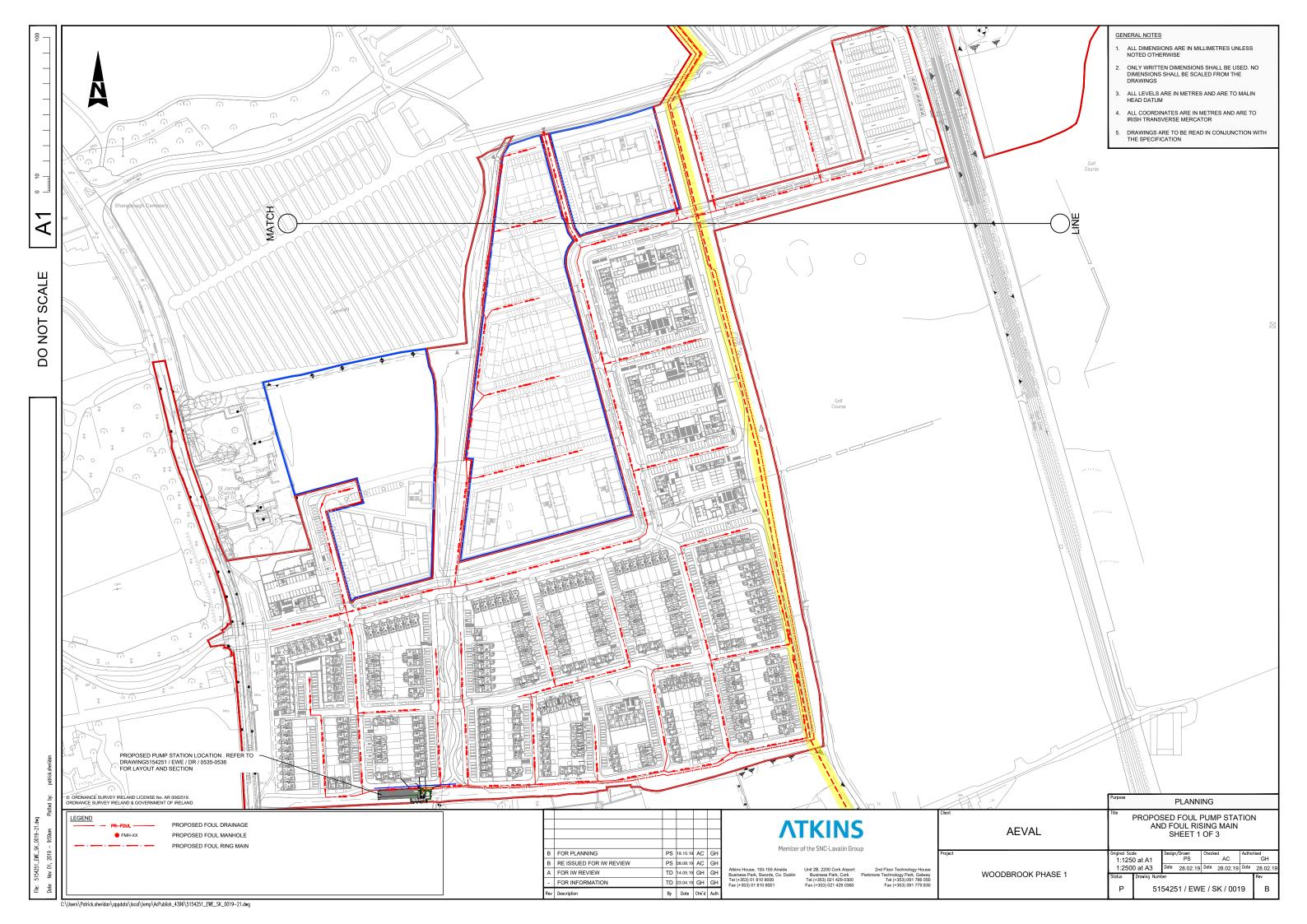


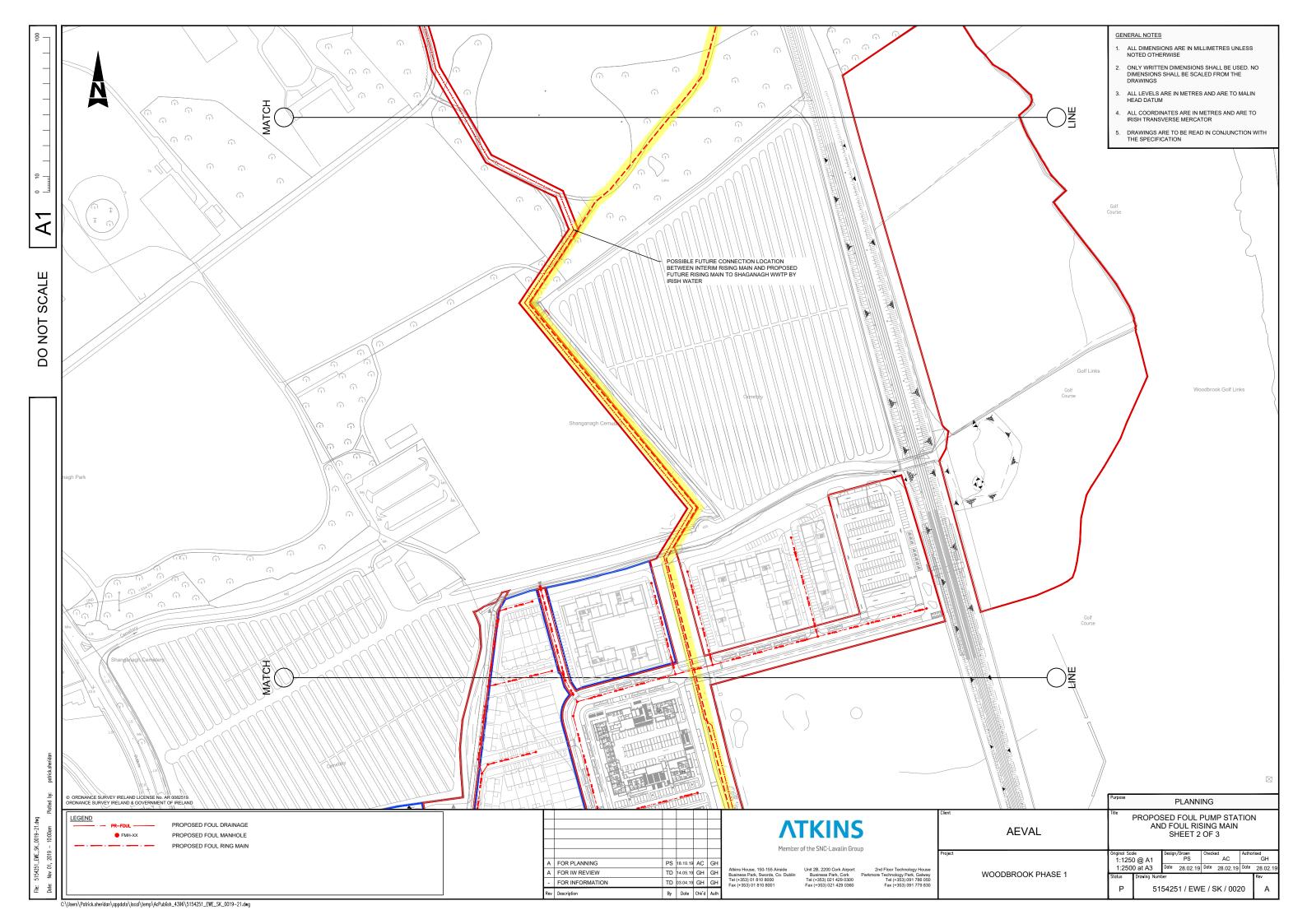
Appendix E. Drawings

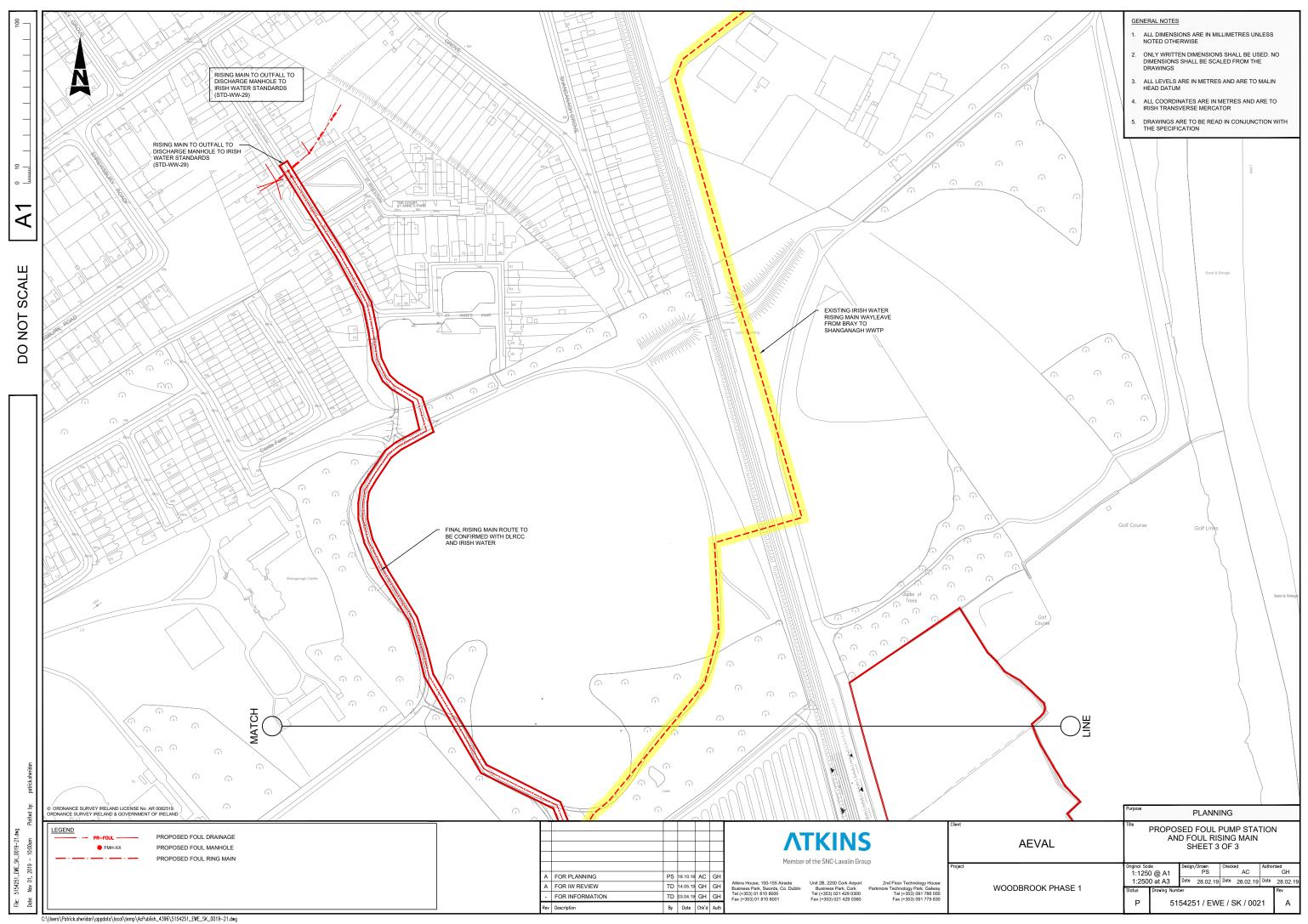
















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